THERMAL CUSTOM PACKAGING

PC-16 Technical Data Sheet

Appearance:	White crystalline solid or clear liquid above -16°C	
Chemical composition:	Hydrated sodium and ammonium chlorides (min.90%)	
Density:	1.02 g/cm3 at -20°C	
Specific gravity:	1.06 at -5°C	
Melting point:	-16°C	
Latent heat of fusion:	289 kJ/kg (isothermal max)	
Heat capacity (liquid):	3.20 kJ/kg°C	
Heat capacity (solid):	2.00 kJ/kg°C	
Thermal conductivity (solid):	TBA J/sec/cm°C	
Thermal conductivity (liquid):	TBA J/sec/ cm°C	
Non combustible		
Non flammable		
Non Dangerous Goods classification – MSDS available on application.		
Materials compatibility up to 40oC:	Most common thermo resins and thermo-set resin	
Glass, concrete, rubber and hardwoods.		

Not recommended for extended contact with iron, some stainless steels, aluminum or copper-based alloys.

MATERIAL SAFETY DATA SHEET

PC-16 Phase Change Material

Revision: Feb 2008

PRODUCT IDENTIFICATION

Name:	PC-16
UN No.:	None allocated
CAS Registry No.:	None allocated
Dangerous Goods Class:	Non dangerous
Hazchem Code:	None allocated
EPG:	None allocated
IMDG:	None allocated
Packaging Group:	None allocated

PHYSICAL DESCRIPTION AND PROPERTIES

Appearance:	White-cream crystalline solid. Clear to milky white above melting point.
Composition: (excluding water)	Sodium and ammonium chloride (min. 90%) Proprietary salts (max. 10%)
Melting Point:	-16°C
Boiling point:	>500°C (anhydrous)
Vapour pressure:	NA
Flammability Limits LEL:	Not applicable
UEL:	Not applicable
Autoignition temperature:	NA
Solubility:	Soluble in water and slightly soluble in some alcohols.
pH:	5-8

STABILITY AND REACTIVITY

Stability	Stable under ordinary conditions of use and storage.
Hazardous Decomposition Products	Burning may produce noxious gases containing ammonia, chlorine and nitrogen oxide.
Hazardous Polymerization	Will not occur.
Incompatibilities	Can react with caustic alkalis and strong oxidizing agents. In the case of alkalis there is the possibility of ammonia vapour release
Conditions to Avoid	Heat, incompatibles.

HEALTH HAZARD INFORMATION

1. Acute Health Effects

Ingestion

Single dose oral toxicity is low. Ingestion may cause gastrointestinal irritation, diarrhea and nausea. (Acute oral LD_{50} for rats is > 3500mg/kg)

Eye

May cause mild to moderate irritation and some corneal injury in the most severe and untreated cases.

Skin

Short single exposure is unlikely to cause skin irritation. Prolonged or repeated skin exposure may cause mild or moderate skin irritation.

Inhalation

Vapours do not pose an acute health risk.

2. Chronic Health Effects

The components are not listed by IARC, NTP or PHSA as carcinogens for hazard communication purposes.

3. First Aid

Swallowing

If swallowed give plenty of water. Treat symptomatically and consult a physician.

Eye

Irrigate with water immediately and continuously for at least 15 minutes. Consult a physician.

Skin

Wash affected area with water either locally or under shower. If irritation persists consult a physician.

Inhalation

In the event of any discomfort associated with vapour inhalation remove patient to a well ventilated fresh air area. Rinse mouth and gargle with water. Consult a physician if irritation persists.

PRECAUTIONS FOR USAGE

1. Exposure standards

Exposure limits have not been established on TLV basis for continuously working with the product.

2. Engineering Controls.

Ensure adequate ventilation and standard dust control provisions.

1. Personal Protection

No special PPG equipment is required for the handling of PC-16. However, good manufacturing practice will include: safety glasses and gloves.

2. Flammability

The product is not combustible and no special precautions are required in this respect.

SAFE HANDLING INFORMATION

1. Storage and Transportation

Transport and store the product under dry and cool conditions - ideally below 30°C. Container should be sealed to air tightness. The containers should be suitably flexible to retain containment integrity with a variation in volume of the product of ~10% between its solid and liquid phases above and below -16°C.

2. Spills and Disposal

Recovery of spilt solids or liquid should be placed in suitable, labeled containers for re-use. Wash down affected area with excess water. Where it is not possible to reuse the recovered product then disposal should observe all local, state and federal regulations governing the disposal of ammonium and sodium chlorides.

3. Fire and Explosion Hazard

If PC-16 is heated sufficiently due to proximity to a fire, it can decompose to give off noxious gases containing ammonia, chlorine and nitrogen oxide. Where

4. possible the product should be removed from the proximity to a fire.

5. Packaging and Labeling

There are no labeling requirements specified by regulatory authorities for PC-16.

Safety phrase recommended include:

- Keep out of reach of children
- Avoid contact with skin and eyes
- If swallowed seek medical advice

Disclaimer:

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